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25 Feb 75
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JULY 1974

DAIRY PLANTS SURVEYED and APPROVED for USDA GRADING SERVICE

PROCUREMENT SECTION
CURRENT SERIAL RECORDS

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PREFACE

The dairy processing plants listed in this publication are approved for USDA grading service. Such service is limited to the product (s) shown as manufactured by the respective plant and does not constitute an endorsement of quality unless the product also has been inspected and meets U.S. Grade Standards or other quality specifications of buyer and seller. Official plant approval is based on compliance with the Dairy Division Regulation, "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service." Approval is determined by a detailed inspection of over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Inspection and Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time Program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control and plant inspection services. The Resident Program also makes available to the plant manager the technical know-how and experience of the inspection and Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the Inspection and Grading Branch area office nearest them. (See directory of offices inside of back cover.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system. This system identifies the plant by means of nationally recognized code numbers on the package. In this manner, processed products can be readily identified as the code will show numerically the State of origin and plant or origin within that State. Each state has been assigned a two-digit number and appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter I, Part 58, Sections 58.1-58.63, of the Code of Federal Regulations.

Codes listed below denote products which are eligible for
 USDA grading or inspection service at USDA approved
 dairy plants listed in this publication

Butter Products - B

- B1 Butter
- B2 Whipped Butter
- B3 Anhydrous Milk Fat
- B4 Butteroil
- B5 99.8% Milk Fat from Whey Cream

Cheese and Cheese Products - C

- C1 Cheddar
- C2 Colby
- C3 American (Cheddar, Colby Granular Curd, Washed Curd)
- C4 Swiss
- C5 Brick
- C6 Muenster
- C7 Monterey Jack
- C8 Limburger
- C9 Neufchatel
- C10 Cream
- C11 Bakers
- C12 Cottage
- C13 Farmers
- C14 Ricotta
- C15 Ricottone
- C16 Blue
- C17 Mozzarella, Part Skim Mozzarella, Low Moisture Mozzarella, Low Moisture Part Skim Mozzarella
- C18 Provalone
- C19 Scamorze, Part Skim Scamorze, Low Moisture Scamorze, Low Moisture Part Skim Scamorze
- C20 Parmesan
- C21 Romano
- C22 Hard Grating Cheese
- C23 Grated or Shredded Cheese
- C24 Grated American Cheese Food
- C25 Dry Process American Cheese
- C26 Dry Process Cheese Food
- C27 Cold-Pack Cheese
- C28 Cold-Pack Cheese Food
- C29 Blended Dried Cheese
- C30 Edam
- C31 Gouda
- C32 Ground Natural Cheese
- C33 Caciocavallo
- C34 Asiago
- C35 Queso Blanco
- C36 Gorgonzola
- C37 Bondost
- C38 Cheese Curd

Dry Milk Products - D

- D1 Nonfat Dry Milk, Spray Process
- D2 Instant Nonfat Dry Milk

Dry Milk Products - D (Cont.)

- D3 Nonfat Dry Milk, Roller Process
- D4 Dry Whole Milk, Spray Process
- D5 Dry Whole Milk, Roller Process
- D6 Dry Buttermilk, Spray Process
- D7 Dry Buttermilk, Roller Process
- D8 Dry Whey
- D9 Dry Neutralized Buttermilk, Spray
- D10 Dry Skim Milk-Buttermilk Blend, Spray

Fluid Milk Products - M

- M1 Whole Milk
- M2 Cream
- M3 Whey Cream
- M4 Sour Cream (Plant-cultured)
- M5 Plastic Cream
- M6 Packaged Coffee Cream
- M7 Skim Milk
- M8 Condensed Skim Milk
- M9 Condensed Milk
- M10 Sweetened Condensed Milk
- M11 Evaporated Milk
- M12 Buttermilk
- M13 Condensed Buttermilk
- M14 Whey
- M15 Condensed Whey
- M16 Ice Cream Mix Base
- M17 Infant Formula
- M18 Neutralized Buttermilk
- M19 Condensed Neutralized Buttermilk

Specialty Products - S

- S1 Dry Whey - Buttermilk Blend
- S2 Dry Whey - Skim Milk Blend
- S3 Dry Dairy Blend (All Dairy Ingredients)
- S4 Dry Whey Blend (With Cereal Ingredients)
- S5 Calcium Reduced Dried Skim Milk
- S6 Dry Cream Substitute
- S7 Dry Non-Dairy Food Product
- S8 High-Acid Dry Cream
- S9 Instant Diet Foods
- S10 Lactose
- S11 Dry Cultured Buttermilk
- S12 Sodium Caseinate
- S13 Dry Malted Milk
- S14 Condensed Infant Formula for Drying
- S15 Dry Infant Formula
- S16 Yogurt
- S17 Dry Lactose Reduced Whey
- S18 Dry Mix Base for Frozen Desserts
- S19 Dairy Topping
- S20 Non-Dairy Topping
- S21 Pudding
- S22 Dried Skim Milk Modified with Calcium Hydroxide and Di-sodium Phosphate
- S23 Dry Modified Whey - Caseinate Blend
- S24 Whey Soy Drink Mix

Codes shown below denote processing or packaging operations which meet USDA requirements for facilities and sanitation. Approval is limited to the designated kind of operation, and does not constitute eligibility for grading of finished products from such operation, unless the bulk dairy products or dairy ingredients for packaging or processing are made by a USDA approved plant. See page 4 for codes indicating products eligible for USDA grading.

Packaging and Processing - P

- P1 Butter Packaging
- P2 Butter Canning
- P3 Nonfat Dry Milk Packaging
- P4 Instant Nonfat Dry Milk Packaging
- P5 Dry Whole Milk Packaging
- P6 Dry Infant Formula Packaging
- P7 Dry Cream Substitute Packaging
- P8 Diet Food Packaging
- P9 Cheese Processing
- P10 Natural Cheese Packaging
- P11 Dry Egg Solids Mix Packaging
- P12 Dry Meat Loaf Mix Packaging
- P13 Butteroil Processing
- P14 Grated or Shredded Cheese Drying and Packaging
- P15 Dry Dairy Blend Packaging
- P16 Egg Nog Dry Blending and Packaging

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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Please note that two code numbers are shown for each State. The numbers immediately following the State names were newly assigned by the National Bureau of Standards under provisions of Public Law 89-306 and replace codes formerly in use. Both codes will be shown in subsequent issues, during the period of transition to use of the new State codes on packaged dairy products to identify the manufacturing plant. (Plant numbers within a State remain unchanged.)

ALABAMA-01 (Code unchanged)

22	M & T Cheese Co., Inc.	Uniontown	C1 C3 M3
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ARIZONA-04 (Old code-02)

15	United Dairymen of Arizona	Tempe	B1 D1 D6 P1
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ARKANSAS-05 (Old code-03)

21	Breakstone Sugar Creek Foods, Div. of Kraftco Corp.	Russellville	B1 M1 P1
	Carnation Company	Harrison	M1
12	Hills Valley Foods, Inc.	Batesville	C3 M3
310	Kraft Foods	Bentonville	C4 M2 M3
336	Kraft Foods	Berryville	C3 C7 M2 M3
	Pet, Inc.	Siloam Spring	M1

CALIFORNIA-06 (Old code-04)

127	Borden Foods Co.	Modesto	M10 M11
649	California Coop. Creamery	Petaluma	B1 D1
69	California Coop. Creamery	Stockton	C17
36	Carnation Co.	Gustine	M11
214	Carnation Co.	Turlock	M1
44	Challenge Foods Co.	Los Angeles	P1
2988	Consolidated Dairy Products	Los Angeles	P1
2	Crystal Cream & Butter Co.	Sacramento	B1 D1 P1
6	Dairyman's Coop. Cry. Assn.	Tulare	B1 D1 D6 P1 S3
31	Danish Cry. Assn.	Fresno	B1 D1 D6
1738	East West Dairymen's Assn.	Newman	B1 D1
219	Foremost Foods Co.	Hughson	B1 B3 D1
541	Foremost Foods Co.	Loleta	B1
338	Foremost Foods Co.	Los Banos	D2 P4
2401	Foremost Foods Co.	Willows	B1 D1 D6 M9
3493	Gilt Edge Cry.	San Francisco	P1
4484	Glenn Milk Producers Assn.	Willows	B1 D1 D6
1187	Humboldt Cry. Assn.	Fernbridge	B1 D1 D2 D4 D6 P3 P4
53	Knudsen Food Products	Modesto	D1
216	Knudsen Corp.	Los Angeles	B1
748	Los Banos Dairymen's Assn.	Los Banos	B1 D1 D6 P1
229	Masson Cheese Corp.	Bell	C33 P14

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>CALIFORNIA-06 (Old code-04) (Cont.)</u>			
578	Sonoma Mission Creamery	South San Francisco	B1 D6
4074	Wilsey Foods Co.	Los Angeles	P1
1302	*Wilsey Bennett Co.	San Francisco	P1
<u>COLORADO-08 (Old code-05)</u>			
128	Beatrice Foods Co.	Denver	B1 P1
137	Bredan Creamery Co.	Denver	P1
91	Carnation Co.	Johnstown	M11
56	Leprino Cheese Manufacturing Co.	Denver	C14 C17
<u>CONNECTICUT-09 (Old code-06)</u>			
111	Yankee Milk Inc.	Newington	D1 D2 D4 M2 M6 M8 S19
<u>GEORGIA-13 (Old code-10)</u>			
315	McCadam McGregor Foods	Atlanta	P10
<u>IDAHO-16 (Old code-11)</u>			
1	Challenge Foods Co.	Pocatello	P9
16	Dairymen's Creamery Assn., Inc.	Caldwell	B1 B3 D1 D6 P1
25	Gem Valley Cheese Co.	Grace	C3 M3
12	Hopperdietzel Cheese Factory	St. Anthony	C3
8	Ida Gem Dairymen, Inc.	Jerome	B1 C3 C7 D1 D6 D8
46	Kraft Foods	Blackfoot	C3 C7 C17
47	Kraft Foods	Carey	C3
2	Kraft Foods	Pocatello	P10
50	Kraft Foods	Ririe	C3 C6 C7
52	Kraft Foods	Rupert	C4
35	Meadow Gold Dairies	Boise	B1
66	Pet, Inc.	Buhl	M11
65	Salmon Valley Cheese Co.	Salmon	C3 M3
71	Swift & Company	Twin Falls	C3 C7 C17 M3
3	Swiss Village Cheese Co.	Nampa	C3
76	Upper Snake River Valley Dairymen's Assn., Inc.	Idaho Falls	B1 D1 D4 D6 P1
9	Upper Snake River Valley Dairymen's Assn., Inc.	Rexburg	C1 C7
60	Ward's Cheese	Richfield	C3
<u>ILLINOIS-17 (Old code-12)</u>			
65	Berkshire Foods, Inc.	Chicago	P1 P13
611	Breakstone Sugar Creek Foods	Pana	B1 P1
2650	Carnation Co.	Jacksonville	P7 S6
900	Cloud Machine Co.	Skokie	P7

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ILLINOIS-17 (Old code-12) (Cont.)</u>			
56	Danish Maid Butter Co.	Chicago	P1 P13
122	Ko-Pak Inc.	Momence	P16
267	Dean Foods	Pecatonica	D8 P7 S3 S6
135	Dean Foods	Rockford	C11 M15 S6
561	Kraft Foods	Galena	C4 M3
564	Kraft Foods	Milledgeville	C4 M3
565	Kraft Foods	Stockton	C4 M3
29	Land O' Lakes Crys.	Chicago	P1
205	Litchfield Cry. Co.	Litchfield	B1
60	Oak Brand Ice Cream Co.	Freeport	B1
511	Tate Cheese Co.	Valley City	P9
520	Warren Cheese Plant	Warren	C17 C18 M3
<u>INDIANA-18 (Old code-13)</u>			
1037	Beatrice Foods Co.	Osgood	M1
61	Goshen Milk, Div. Orville Milk Co.	Goshen	B1 D1 M2 M8 M9
95	Graham Cheese Corp.	Elnora	C1 C2 M3
119	Kraft Foods	Dale	C2 C16 M3
147	Kraft Foods	Shirley	C2 C5 C6 M3
944	Litchfield Cry. Co.	Warsaw	B1 M1 M2 M11
1123	Miami Valley Milk Producers Assn.	Muncie	B1 P1
62	Middlebury Coop. Cry. Co.	Middlebury	B1
65	New Paris Cry. Co.	New Paris	B1 M2
679	Pet, Inc.	Angola	M1
962	Salem Cheese and Milk Co.	Salem	C3 M3
862	Wayne Coop. Milk Producers, Inc. (No. 2 operation)	Ft. Wayne	D1 M1 M2 M8
<u>IOWA-19 (Old code-14)</u>			
313	Ackley Cry. & Locker Plant Inc.	Ackley	M1
306	Assoc. Milk Producers, Inc.	Arlington	B1 D1 M1 M12
31	Assoc. Milk Producers, Inc.	Clarence	M1
66	Assoc. Milk Producers, Inc.	Corning	M1
71	Assoc. Milk Producers, Inc.	Festina	M1
20	Assoc. Milk Producers, Inc.	Goldfield	C1 M3
94	Assoc. Milk Producers, Inc. Millville Branch	Guttenberg	M1
118	Assoc. Milk Producers, Inc.	Jesup	M1
30	Assoc. Milk Producers, Inc.	Kimballton	B1 M1
75	Assoc. Milk Producers, Inc.	Lytton	D1 M1 M2
103	*Assoc. Milk Producers, Inc.	Mason City	P1
105	*Assoc. Milk Producers, Inc.	Mason City	D2 P4
55	Assoc. Milk Producers, Inc.	Ryan	C3 M3 M15

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
IOWA-19 (Old code-14) (Cont.)												
296	*Assoc. Milk Producers, Inc.	Sanborn	D1	M2								
96	*Assoc. Milk Producers, Inc.	Sibley	D1	D2	M2							
295	*Assoc. Milk Producers, Inc.	Sioux Center	B1	D1	D6	P1						
5	Assoc. Milk Producers, Inc.	Whittemore	C3	D8	M3							
5	Assoc. Milk Producers, Inc. (Creamery Division)	Whittemore	M1									
12	Bancroft Coop. Cry.	Bancroft	M1									
320	*Breakstone Sugar Creek Foods, Div. Of Kraftco Corp.	Dubuque	P1									
16	Bremer Coop. Cry Co.	Waverly	M1									
21	Calhoun Coop. Cry.	Lansing	M1									
23	Carnation Company (North Plant)	Waverly	D2	P4	P7	P8	S9					
25	Carnation Company (South Plant)	Waverly	D2	P4	S6							
44	C&F Coop. Dairy Assn.	Calmar	C3	M3	M1							
149	Central Knasas Cheese & Milk Co.	Hoisington	C3	M3								
302	Decorah Cry. Co.	Decorah	C3	M3								
323	Denver Coop. Cry. Co.	Denver	M1									
35	Farmers Butter & Dairy Coop.	Fredericksburg	B1	D1	D6							
F1	Farmers Coop. Cheese Factory. Of Frankville	Postville	C3	M3								
38	Farmers Coop. Cry. Assn.	Alta Vista	M1									
196	Farmers Coop. Cry. Assn.	Cresco	B1	D1	M1							
198	Farmers Coop. Cry. Assn.	Garner	B1	M1								
40	Farmers Coop. Cry. Assn.	Greene	M1									
777	Farmers Coop. Cry. Assn.	Nashua	C3	M3								
42	Farmers Coop. Cry. Assn.	West Union	M1									
319	Farmers Coop. Cry. Co.	Greeley	M1									
39	Farmers Coop. Cry. Co.	Waterville	M1									
49	Farmers Creamery Company	Graettinger	M1									
299	Fern Cry. Co.	Parkersburg	B1	M1	M7	M12						
215	Forest City Coop. Cry.	Forest City	M1									
7	Gunder Coop. Cheese Factory	Postville	C3	M3								
304	Kesley Coop. Cry.	Kesley	M1									
214	Lake Mills Coop. Cry.	Lake Mills	B1	M1								
301	Little Cedar Coop. Cry. Assn.	Little Cedar	B1	M1								
28	Ludlow Community Dairy, Inc.	Waukon	C3	M3								
294	Meadow Land Dairy Assn.	Waukon	B1	D1	D6	S3						
666	Meinerz Creamery Co.	Cedar Rapids	M1									
77	Meinerz Creamery Co.	Preston	C17	C18	C21	M2	M3					
305	Meinerz Cry. of Iowa	Fredericksburg	B1	C1	C10	C17	D8	M12				
79	Mid-America Dairymen, Inc.	Brayton	D8	M1								

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION							
<u>IOWA-19 (Old code-14) (Cont.)</u>										
289	Mid-America Dairymen, Inc.	Des Moines	C1	D8	M3	M15				
	Mid-America Dairymen, Inc.	Elkader	M1							
283	Mid-America Dairymen, Inc.	Marion	M1	M2						
292	Mid-America Dairymen, Inc.	Sully	D1	M2	M8					
287	Miss. Valley Milk Prod. Assn. (Terminal Street)	Dubuque	M1							
22	Miss. Valley Milk Prod. Assn.	Hopkinton	B1	C1						
61	Miss. Valley Milk Prod. Assn.	Hudson	M1							
328	Miss. Valley Milk Prod. Assn.	Knoxville	M1							
89	Miss. Valley Milk Prod. Assn.	Luana	B1	C1	C4	D8				
288	Miss. Valley Milk Prod. Assn.	Maquoketa	B1	D1	D6	M8				
76	Miss. Valley Milk Prod. Assn.	Waverly	M1							
91	Oran Coop. Cry. Co.	Oran	M1							
48	Potter Cheese Factories, Inc.	New Albin	C1	M3						
314	Potter Siding Coop. Cry. Co.	Tripoli	B1	M1	M7					
93	Ridgeway Dairy	Ridgeway	C1	C6	M3					
99	Schley Cheese Co.	Cresco	C3	M3						
100	Seymour Foods Co.	Guthrie Center	B1							
325	St. Lucas Co-op Creamery	St. Lucas	M1							
326	Stacyville Coop. Cry. Assn.	Stacyville	M1							
106	State Center Farmers Coop. Cry. Assn	State Center	C3	M3						
107	Twin County Dairy, Inc.	Kalona	C1	M3						
8	Wadena Butter & Cheese, Inc.	Wadena	B1	C1						
37	Wapsie Valley Cry., Inc.	Independence	C3	M3						
	Weldon Farm Products, Inc.	Sibley	P4							
47	Wilton Milk Products Co.	Wilton Junction	C1	M3						
<u>KANSAS-20 (Old code-15)</u>										
102	All Star Dairy	Garnett	C3	M3						
461	Assoc. Milk Producers, Inc.	Hillsboro	C1	M3						
497	Assoc. Milk Producers, Inc.	Linn	M1							
105	Atwood Cheese Inc.	Atwood	C1	M3						
126	Bit O'Gold Cheese, Inc.	Wamego	C1	M3						
127	Bogue Cheese, Inc.	Bogue	C1	M3						
180	Dwight-Alma Dairy Products	Alma	C1	M3						
300	Kraft Foods	Oswego	C3	M3						
327	Mid-America Dairymen, Inc.	Ellis	M1							
351	Mid-America Dairymen, Inc.	Erie	M1							
120	Mid-America Dairymen, Inc.	Ottawa	M1							
350	*Mid-America Dairymen, Inc.	Sabetha	B1	D1	D6	M2	M7	M8	P1	
328	O'Neal Bros. Transfer Station	Emporia	M1							
375	Pioneer Cheese Co.	Maundridge	C1	M3						
428	Sekan Cheese Co.	Girard	P9							
498	Whiting Food Co., Inc.	Horton	C1	M3						

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<u>KENTUCKY-21 (Old code-16)</u>									
214	Albany Cheese Co.	Leitchfield	C3	M3					
215	Armour Creameries	Elizabethtown	C1	C2	M3				
229	Armour Creameries	Mt. Vernon	M1						
236	Armour Creameries	Springfield	B1	C3	D1	M7	M8	P1	
211	Breakstone Sugar Crees	Louisville	B1	B2	P1				
234	Carnation Co.	Campbellsville	M1	M2	M8	M9			
206	Carnation Co.	Danville	M1						
205	Carnation Co.	Glasgow	M1						
222	Carnation Co.	Maysville	M11						
225	Carnation Co.	Mt. Sterling	M1						
228	Carnation Co.	Somerset	M1						
216	Cudahy Co.	Cynthiana	C1	M3					
223	Cudahy Co.	Harrodsburg	C3	C17	C18				
230	Cudahy Co.	Russell Springs	C2	C3	M3				
224	Cudahy Co.	Tompkinsville	C1	M3					
20	Dairymen's Inc., Kyana Div.	Louisville	B1	D1	M1				
212	Eagle Pass Cheese Co.	Albany	C1	M3					
203	Kraft Foods	Lawrenceburg	C1	M3	M14				
227	Kraft Foods	Owenton	C3	M3					
238	Kraft Foods	Stanford	M1						
233	Kraft Foods	Taylorsville	M1						
	National Farmers Organization	Danville	M1						
235	Pet, Inc.	Bowling Green	M11						
213	Pet, Inc.	Scottsville	M1						
218	Stanford Cry., Inc.	Stanford	C3	M3					
204	Swift & Co.	Glasgow	C1	C3	M3				
219	Swift & Co.	Russellville	M1						

LOUISIANA-22 (Old code-17)

1	Dairymen, Inc., Gulf Milk Div.	Franklinton	B1	C17	D1				
2	Dairymen, Inc., Southwest La. Division	Lafayette	M1						

MARYLAND-24 (Old code-19)

0047	Carnation Co.	Oakland	M1						
0046	Chesapeake Crys., Inc.	Baltimore	P1						
0024	Maryland-Virginia Milk Prod. Assn.	Laurel	B1	B3	D1	M8			

MASSACHUSETTS-25 (Old code-20)

18	Yankee Milk Inc.	W. Springfield	D1	M2	M8				
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MICHIGAN-26 (Old code-21)

428	Carnation Co.	Barryton	M1						
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION							
<u>MICHIGAN-26</u> (Old code-21) (Cont.)										
462	Carnation Co.	Sheridan	M1							
608	Constantine Coop. Cry.	Constantine	B1	D1	D4	D6				
226	Copper County Dairy, Inc.	Dollar Bay	C1	C2	C3	M3				
439	Daggett Cheese Co.	Daggett	C1	C2	M3					
12	Hudsonville Cry. & Ice Cream Co.	Burnips	B1							
303	Kalamazoo Cry. Co.	Kalamazoo	B1	D1	M1	M8				
722	Kraft Foods	Cadillac	C2	C3	C5	C6	C7	C8	M3	
117	Kraft Foods	Clare	C2	C3	M3					
137	Kraft Foods	Pinconning	C2	C5	C6	C7	M3			
577	McDonald Coop. Dairy	Chesaning	M2	M8	M9					
548	Mead-Johnson & Co.	Zeeland	S14	P6						
123	Michigan Milk Producers Assn.	Ovid	B1	D1	D4	D6				
380	Michigan Producers Dairy Co.	Adrian	M2	M8	M9					
242	Michigan Producers Dairy Co.	Sebewaing	B1	D1	D4	D6	M1	M9		
	National Farmers Organization	Coopersville	M1							
518	Ontonagon Valley Coop.	Bruce Crossing	C3							
152	Pet, Inc.	Charlotte	M1							
17	Pet, Inc.	Wayland	S6							
765	Peters Pak	Grand Rapids	B2	P1						
611	Ross Laboratories	Sturgis	P6	S14						
719	Wesley's Quaker Maid Inc.	Cass City	M1							
<u>MINNESOTA-27</u> (Old code-22)										
001	Aitkin Coop. Cry. Assn.	Aitkin	M1							
486	Albany Coop. Cry.	Albany	B1	M1	M7	M12				
064	Almelund Cry. Co.	Almelund	M1							
597	Annandale Coop. Cry. Assn.	Annandale	B1	M7	M12					
529	Appleton Cry., N.F.O.	Appleton	B1	D1	M2	M12				
078	Assoc. Milk Producers, Inc.	Bagley	M1							
320	Assoc. Milk Producers, Inc.	Brownsdale	M1							
613	Assoc. Milk Producers, Inc.	Clarkfield	C3	D8	M3	S2				
602	Assoc. Milk Producers, Inc.	Howard Lake	M1							
246	Assoc. Milk Producers, Inc.	Lake Benton	M1							
476	Assoc. Milk Producers, Inc.	New Prague	D1	M2						
031	*Assoc. Milk Producers, Inc.	New Ulm	B1	B2	D1	D6	P1			
515	Assoc. Milk Producers, Inc.	Owatonna	M1							
506	Assoc. Milk Producers, Inc.	Paynesville	D1	M2						
366	Assoc. Milk Producers, Inc.	Pelican Rapids	D1	M2	S22					
437	Assoc. Milk Producers, Inc.	Renville	M1							
355	Assoc. Milk Producers, Inc.	Rochester	C1	C3	C7	M3				
218	Atwater Creamery Co.	Atwater	B1	M7	M12					
333	Bernadotte Creamery, Inc.	Lafayette	M1							
610	Big Stone Cheese Fcty., Inc.	Canby	M1							

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Old code-22)</u>			
430	Bird Island Coop. Creamery	Bird Island	M1
016	Blackduck Coop. Cry.	Black duck	B1 M1
087	Blue Ox Coop. Cry.	Brainerd	B1 M2 M7
360	Bluffton Coop. Cry. Assn.	Bluffton	B1 M1 M7 M12
293	Bock Coop. Cry.	Bock	M1
046	Bongards Creameries	Bongards	B1 C1 C2 C7 D8 S3 S4 S10 S17
199	Braham Coop. Cry. Assn.	Braham	M1
615	*Breakstone Sugar Creek Foods, Div. of Kraftco Corp.	St. Paul	P1
423	Brooks Cheese Factory	Brooks	C1 M3
489	Brooten Coop Cry. Assn.	Brooten	B1 M1
256	Brownnton Coop. Cry. Assn.	Brownnton	M1
301	Buckman Farmers Coop. Cry. Assn.	Buckman	B1 M1 M18
266	Cass-Clay Cry., Inc.	Mahnomen	M1
267	Cass-Clay Cry., Inc.	Waubun	M1
281	Cedar Mills Coop. Cry. Assn.	Cedar Mills	M1
138	Clarks Grove Coop. Cry.	Clarks Grove	M1
490	Cold Spring Coop. Cry. Assn	Cold Spring	B1 M1 M7
139	Conger Coop. Cry. Co.	Conger	B1 M1
282	Corvuso Cry. Co.	Cosmos	M1
041	Cromwell Coop. Cry. Assn.	Cromwell	B1 M1
202	Dalbo Creamery, Inc.	Dalbo	B1 C17 M14
021	Dalbo Creamery, Inc.,	Princeton	M1
361	Dalton Coop. Cry. Assn.	Dalton	M1
285	Dassel Coop. Dairy Assn.	Dassel	B1 M7 M12
653	Delmark Co., Inc. (The)	Minneapolis	P3 P4 P11 P12
391	Edgerton Coop. Cry.	Edgerton	M1
549	Elgin Coop. Cry. Assn.	Elgin	B1 C3 M14
363	Elizabeth Coop. Cry. Assn.	Elizabeth	M1
302	Elmdale Creamery Assn.	Bowlus	M1
239	Elysian Coop. Cry. Assn.	Elysian	M1
393	Erskine Cry. Assn.	Erskine	M1
557	F & A Cheese Co.	Aldrich	M1
652	F & A Cheese Co.	Bertha	M1
433	Fairfax Coop. Cry. Assn.	Fairfax	M1
521	Farmers Butter & Dairy Coop.	Bixby	M1
247	Farmers Coop. Cry. Assn.	Balaton	M1
351	Farmers Coop. Cry. Assn.	Eyota	B1 M1 M7 M12
377	Farmers Coop. Cry. Assn.	Goodridge	M1
245	Farmers Coop. Cry. Assn.	Hendricks	B1 M1
060	Farmers Coop. Cry. Assn.	Montevideo	M1
056	Farmers Coop. Cry. Assn.	Pillager	B1 M1
294	Farmers Coop. Cry. Co.	Foreston	M1
405	Farmers Cry.	Cyrus	B1 M12
406	Farwell Coop. Cry. Assn.	Farwell	M1
394	Fertile Cry. Assn.	Fertile	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Old code-22) (Cont.)</u>			
288	*First District Assn.	Litchfield	B1 D1 M2 M7 M12
303	Flensburg Coop. Cry. Assn.	Flensburg	M1
289	Forest City Coop. Cry. Assn.	Litchfield	M1
441	Four County Agric. Service	Morristown	M1
304	Freedhem Coop. Cry. Assn.	Little Falls	M1
582	Fremont Coop. Cry. Assn.	Utica	M1
106	Garfield Coop. Cry. Assn.	Garfield	B1 M1 M7 M12
143	Geneva Coop. Cry.	Geneva	M1
020	Gilman Coop. Cry.	Gilman	B1 M2 M7 M12
257	Glencoe Butter & Produce Assn.	Glencoe	B1 D1 D6 M1
407	Glenwood Cry.	Glenwood	M1
124	Granger Farmers Coop. Cry. Assn.	Granger	M1
271	Grygla Coop. Cry.	Grygla	M1
583	Hart Creamery Assn.	Rushford	M1
435	Hector Farmers Coop. Cry.	Hector	M1
384	Hinckley Coop. Cry. Assn.	Hinckley	B1 M1 M7
166	Hoffman Coop. Cry. Assn.	Hoffman	B1 M1 M7 M12
518	Hope Coop. Cry. Assn.	Hope	B1 M7 M12
191	Houston-Money Creek Coop. Cry.	Houston	C3 M3 M14
548	Inter-Lake Coop. Assn.	Browns Valley	M1
565	Janesville Cry. Assn.	Janesville	M1
240	Kilkenny Cry. Assn.	Kilkenny	M1
502	Kraftco Corp., Kraft Foods	Melrose	C16 C17 M3 M15
630	Kraftco Corp., Kraft Foods	R. R., Melrose	C3 C4 C5 C6 C20 M3 M15
221	Lake Lillian Coop. Cry. Assn.	Lake Lillian	B1 M7 M12
436	Lakeside Coop. Cry. Assn.	Buffalo Lake	M1
107	*Land O'Lakes, Inc.	Alexandria	D1 M2
547	*Land O'Lakes, Inc.	Browerville	B1 D1 D6 P1
192	Land O'Lakes, Inc.	Caledonia	M1
443	*Land O'Lakes, Inc.	Faribault	B1 D1 D6 D8 M2 P1 S1 S2 S3 S11 S23
398	Land O'Lakes, Inc.	Fosston	D1 D2 D6 M2
631	Land O'Lakes, Inc.	Litchfield	P3
448	*Land O'Lakes, Inc.	Luverne	D1 D4 M2
298	Land O'Lakes, Inc.	Milaca	D1 M2
085	*Land O'Lakes, Inc.	Mountain Lake	B1 D1 D2 D6 P1
369	*Land O'Lakes, Inc.	Perham	D1 M2
385	*Land O'Lakes, Inc.	Pine City	D1 D6 M1 M2 S2 S3 S12
156	Land O'Lakes, Inc.	Pine Island	C1 M3 M15
588	Land O'Lakes, Inc.	Rollingstone	M1
451	Land O'Lakes, Inc.	Roseau	M1
130	*Land O'Lakes, Inc.	Spring Valley	D1 D6 D8 M1 M2 S1 S2 S3 S24
555	Land O'Lakes, Inc.	Lake City	D8
305	Lastrup Coop. Cry.	Lastrup	M1
324	LeRoy Coop. Cry. Assn.	LeRoy	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Old code-22) (Cont.)</u>			
242	LeSueur Cry., Inc.	LeSueur	C1 M3 M15
082	Leonard Coop. Cry. Assn.	Leonard	M1
068	Lindstrom Cry. Co.	Lindstrom	M1
306	Little Rock Coop. Cry. Co.	Royalton	B1 M1 M7 M12
543	Long Prairie Cry. Assn.	Long Prairie	M1
570	Maple Island, Inc.	Stillwater	D4 S3 S14 S15 S18
148	Maple Island, Inc.	Wanamingo	D1 D2 P5 S3 S18 M2
353	Marigold Foods, Inc.	Rochester	M4 M14
399	McIntosh Coop. Cry. Assn.	McIntosh	M1
584	Meadow Land Dairy Assn.	Lewiston	M1
126	Meadow Land Dairy Assn.	Mabel	M1
127	Meadow Land Dairy Assn.	Preston	B1 D1 D4 D6 P15 S3
519	Medford Cry. Assn.	Medford	M1
499	Meire Grove Coop. Dairies Assn.	Melrose	M1
500	Melrose Coop. Cry. Assn.	Melrose	B1 M1 M7 M12
287	Modern Craftmen's Milk Assn.	Watkins	C1 M3 S10 S17
530	Mid-America Dairymen, Inc.	Benson	M1
333	*Mid-America Dairymen, Inc.	Bertha	M1
094	Mid-America Dairymen, Inc.	Claremont	M1
030	Mid-America Dairymen, Inc.	Essig	M1
093	Mid-America Dairymen, Inc.	Farmington	C12 D1 D4 D8 M2 M4 M8 M10 M15 M16 S16 S19
367	Mid-America Dairymen, Inc.	Fergus Falls	D1 M2
495	Mid-America Dairymen, Inc.	Freeport	M1
481	Mid-America Dairymen, Inc.	Gibbon	M1
259	*Mid-America Dairymen, Inc.	Hutchinson	S5
316	Mid-America Dairymen, Inc.	Little Falls	M1
606	Mid-America Dairymen, Inc.	Monticello	M1
135	Mid-America Dairymen, Inc.	Twin Lakes	M1 M2 M7
280	Mid-America Dairymen, Inc.	Welcome	M1
260	Mid-America Dairymen, Inc.	Winsted	C3 M3 S10
484	*Mid-America Dairymen, Inc.	Winthrop	B1 D1 D6 P1
646	Mid-America Dairymen, Inc.	Zumbrota	C1 C3 D8 M3 M15
485	Mid-America Dairymen, Inc.	Winthrop	M1
	Division		
108	Millerville Coop. Cry. Assn.	Brandon	B1 M1 M7 M12
109	Miltona Cry. Assn.	Miltona	B1 M1 M7 M12
647	National Farmers Organization	Albertville	M1
638	National Farmers Organization	St. Charles	M1
639	National Farmers Organization	Sauk Centre	M1
110	Nelson Cry. Assn.	Nelson	B1 M1 M12
482	New Auburn Cry. Assn.	New Auburn	M1
222	New London Cry. Assn.	New London	M1
339	Nicollet Food Products	Nicollet	D6 D9 S3
585	Nodine Coop. Cry. Assn.	Dakota	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27</u> (Old code-22) (Cont.)			
157	North Star Cry. Co.	Kenyon	B1 M1 M7
022	Oak Park Coop. Cry. Assn.	Oak Park	M1
424	Oklee Creamery Assn.	Oklee	M1
112	Osakis Cry. Assn.	Osakis	B1 M1 M7 M12
	Pace Dairy Foods Co.	Rochester	P10
004	Palisade Coop. Cry. Assn.	Palisade	M1
505	Paynesville Coop. Cry. Assn.	Paynesville	M1
372	Perham Coop. Cry. Assn.	Perham	B1 M7
309	Pierz Coop. Assn.	Pierz	M1
556	Plainview Milk Products Assn.	Plainview	B1 D1 M12
568	Plum Valley Cry.	Waldorf	B1 C3 D3 D7 D8
425	Plummer Coop. Cry. Assn.	Plummer	M1
109	Potter Cheese Factories, Inc.	Hokah	C1 M1 M3
300	Princeton Coop. Cry.	Princeton	B1 M7 M12
326	Racine Cry. Assn.	Racine	M1
310	Ramey Farmers Coop. Cry.	Foley	M1
545	Reynolds Coop. Cry. Assn.	Long Prairie	M1
023	Rice Farmers Coop. Cry. Co.	Rice	B1 M1 M7
508	Richmond Cry. Co.	Richmond	M1
587	Ridgeway Coop. Cry.	Houston	C1 M3
400	Rindal Coop. Dairy Assn.	Fertile	M1
356	Rock Dell Coop. Cry. Co.	Byron	M1
113	Rose Coop. Cry. Assn.	Eagle Bend	M1
261	Round Grove Coop. Cry. Assn.	Stewart	M1
389	Royal Coop. Cry.	Braham	M1
312	Royalton Coop. Cry. Assn.	Royalton	M1
511	St. Martin Coop. Cry. Assn.	St. Martin	B1 M1 M7 M12
341	St. Peter Cry. Co.	St. Peter	B1 D1 D4 D8 M12 S3 S4 S23
512	Sauk Centre Coop. Cry. Assn.	Sauk Centre	M1
348	Shelly Farmers Coop. Cry. Assn.	Shelly	M1
213	Sioux Valley Coop. Cry. Co.	Sioux Valley	M1
313	Sobieski Coop. Cry. Assn.	Little Falls	M1
251	Southwestern Minnesota Dairy Assn.	Russell	B1 M1 M8
037	Springfield Coop. Cry. Assn.	Springfield	B1 M1 M2
410	Starbuck Creamery Co.	Starbuck	M1
524	Starks Corner Coop. Cry. Assn.	Claremont	M1
635	Stauffer Chemical Company	Rochester	S8 S10 S17
225	Sunburg Coop. Cry.	Sunburg	B1 M7 M12
314	Swanville Coop. Cry.	Swanville	M1
380	Thief River Falls Coop. Cry. Assn.	Thief River Falls	B1 M1 M12
444	Treasure Cave, Inc.	Faribault	C16
044	Twin Ports Coop. Dairy Assn.	Moose Lake	C1 M1
373	Underwood Coop. Cry. Co.	Underwood	M1 M7
525	Union Cry. Assn.	Blooming Prairie	B1 M7 M12

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Old code-22) (Cont.)</u>			
315	Upsala Coop. Cry. Assn.	Upsala	M1
374	Urbank Coop. Cry. Assn.	Parkers Prairie,	B1 M1 M7 M12
114	Valley Cry. Assn.	Garfield	M1
098	Vernon Coop. Cry. Assn.	Hayfield	B1 C3 D1 M3 M7 M12 M14
453	Wannaska Cry. Assn.	Wannaska	B1 M1
099	West Concord Butter & Cheese Assn.	West Concord	M1
264	West Lynn Coop. Cry.	Hutchinson	M1
594	Wilson Coop. Cry. Assn.	Winona	M1
265	Winsted Farmers Coop. Cry. Assn.	Winsted	M1
133	Wykoff Coop. Cry.	Wykoff	M1
<u>MISSISSIPPI-28 (Old code-23)</u>			
31	Kraft Foods	Booneville	C1 M3
12	Kraft Foods	Brooksville	C1 M3
20	McClendon Cheese Co.	Newton	C3
<u>MISSOURI-29 (Old code-24)</u>			
066	Bethany Cheese Co.	Bethany	C1 M3
660	Breakstone Sugar Creek Foods	Mansfield	B1
102	Carnation Company	Ava	M1
105	Carnation Company	Eldorado Springs	M1
108	Carnation Company	Mt. Vernon	M5 M11
117	Carnation Company	Seymour	M1
144	Clearfield Cheese Co.	Clinton	P9
412	Crest-Vu Food Co. (D.B.T.) Inc.	Hannibal	C1 M3
165	Cudahy Company	Neosho	P9
168	Dairy Belt Cheese Co. (D.B.T., Inc.)	Moberly	C3 M3
213	Frohna Creamery	Frohna	B1
201	Foremost Foods Co.	Joplin	M2
228	Greenfield Cheese Co.	Greenfield	C3 M3
301	Kahoka Cheese Co.	Kahoka	C3 M3
322	Kraft Foods	Eldon	M1
328	Kraft Foods	Marshfield	M1
331	Kraft Foods	Mountain Grove	M1
337	Kraft Foods	Springfield	C1 M3
346	Kraft Foods	Wheaton	M1
397	Mansfield Cheese Corp.	Mansfield	C1 M3
636	Mid-America Dairywomen, Inc.	Aurora	C3 M3
513	*Mid-America Dairywomen, Inc.	Cabool	M2 M8
516	Mid-America Dairywomen, Inc.	Chillicothe	B1 M1 M2 M7 M8
519	*Mid-America Dairywomen, Inc.	Eldorado Springs	C12 C38 M2
183	Mid-America Dairywomen, Inc.	Emma	C1 M2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MISSOURI-29 (Old code-24) (Cont.)</u>			
528	*Mid-America Dairymen, Inc.	Lebanon	M1
534	*Mid-America Dairymen, Inc.	Springfield	B1 D1 D6 M13
186	Mid-America Dairymen, Inc.	Stover	M1
424	Milnot Co.	Seneca	B1 M11
483	Perryville Cheese Co.	Perryville	C3 M3
495	Pet, Inc.	Neosho	M2 M11
732	Pioneer Cheese Co., Inc.	West Plains	C3 M3
504	Pioneer Foods	Willow Springs	M1
021	Prairie Farms Dairy, Inc., Aro Dressel Div.	St. Louis	B1 P1
522	Producers Cry. Co.	Kirksville	C1 M3
597	Schreiber, L.D. Cheese Co., Inc.	Carthage	P9 P10
654	Stockton Cheese Co.	Stockton	C3 M3
681	Taney County Cheese Co.	Bradleyville	C1 M3
<u>MONTANA-30 (Old code-25)</u>			
63	Consolidated Dairies of Lake County	Ronan	B1 C3
18	Darigold Farms	Bozeman	C3 M3
65	Foremost Foods Co.	Stevensville	C1 M3
<u>NEBRASKA-31 (Old code-26)</u>			
203	Assoc. Milk Producers, Inc.	Laurel	M1
196	Assoc. Milk Producers, Inc.	Plainview	B1 D3 D5 D7
22	Beatrice Foods Co.	Lincoln	B1 P1
61	Blue Valley Cheese Co.	Hebron	C1 C3 M2 M3
222	Clarks Produce & Milk Transfer	Loretto	M1
216	Dodge Dairy Products, Inc.	Dodge	C1 M3
225	Kraft Foods	Long Pine	M1
	Div. of Kraftco Corp.		
224	Kraft Foods	O'Neill	C1 M3
	Div. of Kraftco Corp.		
93	Leprino Cheese Mfg. Co.	Chappell	C3 C17 C18 M2 M3
172	Lyons Coop. Cry.	Lyons	B1 D3 D5
227	Mid-America Dairymen, Inc.	Broken Bow	M1
60	Mid-America Dairymen, Inc.	Fairbury	M1
142	*Mid-America Dairymen, Inc.	Fullerton	D1 D6 M1 M2 M8
67	*Mid-America Dairymen, Inc.	Norfolk	B1 B2 D1 D6 P1
228	Mid-America Dairymen, Inc.	North Loup	M1
58	Mid-America Dairymen, Inc.	Superior	C17 M2 M3
202	Neu Cheese Company	Hartington	C1 C2 C7 C30 M3
74	Newman Grove Coop. Cry.	Newman Grove	C17 M2 M3
222	Orchard Dairy Products	Orchard	C1 C7 D8 M3
146	Ord Cheese Co.	Ord	C1 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEBRASKA-31</u> (Old code-26) (Cont.)			
114	Oxford Cheese Factory	Oxford	C1 C7 M3
68	Randolph Creamery	Randolph	B1
43	Ravenna Cheese Co., Inc.	Ravenna	C1 M3
24	Roberts Dairy	Lincoln	B1 C14 M8 P1
08	Roberts Dairy Co.	Omaha	M1 M2
212	West Point Creamery, Inc.	West Point	B1
<u>NEW JERSEY-36</u> (Old code-29)			
751	Scheps Cheese Co., Inc.	Paterson	C14 C17
<u>NEW MEXICO-35</u> (Old code-30)			
10	Prices Valley Gold Dairies	Albuquerque	B1
<u>NEW YORK-36</u> (Old code-31)			
8608	Carnation Co.	South Dayton	M11
8628	Chautauqua Malted Milk Co.	Mayville	D1
2500	Coop. Marketing Agency, Inc.	Horseheads	D1
3077	Coop. Marketing Agency, Inc.	Ogdensburg	B1 D1 D6 P1
5630	Coop. Marketing Agency, Inc.	Oneida	B1 D1 D6 P1
0329	Crowley's Milk Co., Inc.	Arkport	B1 D1 M8
0284	Cuba Cheese & Trading Co.	Cuba	C1 D8 M3
8222	Dairylea Coop., Inc.	Adams	C1 M3 P10
3078	Dairylea Coop., Inc.	Ogdensburg	C1 C17 M3
1563	Dairylea Coop., Inc.	Vernon	D1
1564	Dairylea Coop., Inc.	Vernon	C12 M4 S16
3417	Deltown Foods	Frasers	B1 S1 D6
2631	Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co.	Prattsburg	B1 D1 M8
8788	Emkay Trading Corp.	Blasdell	C10 C11
3979	Empire Milk Corp.	Hartlot	C17 M3
4127	Friendship Dairies, Inc.	Friendship	B1 B2 C12 C13 M4
9076	Hotel Bar Foods, Inc.	New York	P1
2323	Kraft Foods	Canton	C1 M3
8610	Kraft Foods	Lowville	C1 M15
5056	O-AT-KA Milk Coop., Inc.	Batavia	B1 D1 D4 D6 M8 M11
3470	O-AT-KA Milk Coop., Inc.	Collins Center	D1 D4 M8
8071	Pollio Dairy Products Corp.	Campbell	B1 C14 C17
1548	Queens Farms Dairy, Inc.	Pierrepont Manor	B1 D1 D4 M8 M9
3781	Queens Farms, Inc.	Copenhagen	C1
0348	Queensboro Farm Products, Inc.	Canastota	B1 D1 M1 M8
	Rich Products Corp.	Buffalo	S21
823	Sorrento Cheese Co., Inc.	Buffalo	C14 C17 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEW YORK-36 (Old code-31) (Cont.)</u>			
9700	Valley Cry. Co.	Waverly	B1 D1
8601	Yankee Milk Inc.	Champlain	B1 D1 D6
9077	Zenith-Godley Co., Inc.	New York	P1
<u>NORTH CAROLINA-37 (Old code-33)</u>			
76-1	Carnation Co.	Albemarle	M1
76-2	Carnation Co.	Shelby	M1
76	Carnation Co.	Statesville	M11
77	Kraft Foods Co.	West Jefferson	C1 M3
<u>NORTH DAKOTA-38 (Old code-33)</u>			
47	Adams County Cry.	Hettinger	B1 M1
1	Aneta Cry. & Prod. Co.	Aneta	B1
44	Arrow Cry.	Hazen	B1
3	Ashley Cry.	Ashley	B1
106	Beaver Valley Cry.	Wishek	B1
8	Bottineau Coop. Cry.	Bottineau	B1 M1
10	Capitol City Cheese Co., Inc.	Bismarck	C3 M1 M3
5	Capitol City Foods, Inc.	Bismarck	B1
21	Cass-Clay Cry., Inc.	Drake	M1
26	Cass-Clay Cry., Inc.	Edgeley	M1
14	Cass-Clay Cry., Inc.	Fairmount	M1
25	*Cass-Clay Cry., Inc.	Fargo	B1 C12 D1 D6 M2 P1
15	Cass-Clay Cry., Inc.	Jamestown	M1
	Cass-Clay Cry., Inc.	Valley City	M1
19	Dickinson Cheese Co., Inc.	Dickinson	C1 M3
21	Drake Coop. Cry.	Drake	M1 M2
22	Elgin Farmers Cream & Milk Shipping Assn.	Elgin	M1 M2
92	Emmons Co. Cheese Corp.	Strasburg	C3 M3
55	Farmers Coop. Cry. Assn.	LaMoure	M1 M2
39	Hankinson-Milnor Coop. Cry.	Hankinson	M1
70	Hankinson-Milnor Coop. Cry.	Milnor	B1
42	Harvey Cry. Inc.	Harvey	B1 C1
45	Hazen Cheese Co., Inc.	Hazen	C3 M3
46	Hebron Coop. Cry.	Hebron	M1 M2
85	Lakeland Cheese Co.	Powers Lake	C1 M3
17	Lakeview Dairy	Devils Lake	M1
53	Lakota Cheese Co. Inc.	Lakota	B1 C1 M3
82	Land O'Lakes, Inc.	Oakes	C1 M3
59	Lefor Cheese Co., Inc.	Lefor	C1 M3
60	Linton Cry.	Linton	B1
67	McClusky Coop. Cry.	McClusky	B1
112	Medina Cheese Co.	Medina	C1 M3
32	Mid-America Dairymen, Inc.	Gwinner	M1
91	New Salem Cry.	New Salem	B1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NORTH DAKOTA-38 (Old code-33) (Cont.)</u>			
104	Peterson Cry.	Williston	B1 M1
16	Powers Cry.	Crosby	B1
88	Rugby Creamery	Rugby	B1 C3
89	Selfridge Cheese Co., Inc.	Selfridge	C3 M3
31	Tri-County Creamery	Glen Ullin	B1 M1
105	Tri-County Weighing Assn., Inc.	Wishek	M1
96	Tuttle Dairy Prod., Inc.	Tuttle	C3 M3
4	Valley Dairy Products, Inc.	Beach	C3 M3
83	Walsh Center Cry.	Park River	B1
75	Whites Dairy	Minot	M1
94	Winger Cheese Co., Inc.	Towner	C3 M3
107	Wishek Cheese Co.	Wishek	C1 M3
<u>OHIO-39 (Old code-34)</u>			
40	Beatrice Foods Co.	New Bremen	D1 M2 M8
101	Brewster Dairy	Brewster	C2 C4 M3 M14 M15
36	Cloverland Dairy	Flushing	B1 P1
5	Cudahy Co.	Washington Court House	C17 C18
87	Defiance Milk Prod. Co. (The) Div. of Diehl, Inc.	Defiance	M11
146	Eldorado Cry. Co.	Eldorado	D3
148	Equity Dairies, Inc.	Ft. Recovery	M1
39	Equity Dairies, Inc.	Lima	B1 D1 M1 M2 M8
147	Equity Dairies, Inc.	Sardinia	M1 M2 M7
20	Fisher Cheese Co.	Wapakoneta	P9
154	International Automated Machines, Inc.	Perrysburg	P7
427	Kidron Cheese Factory	Kidron	C4 M14
125	Miami Valley Milk Producers Assn.	Dayton	D1 M1 M2 M7 M8
110	Miccli Dairy Products	Cleveland	C14 C17 C18 C19
410	Middlefield Coop. Swiss Cheese Co.	Middlefield	C4 M3 M14
152	Minerva Dairy	Minerva	B1 C1 C2
153	Nestle Co.	Marysville	C25 C26 S6 S7
28	Orrville Milk Co.	Orrville	D1 D4 M2 M8
127	Pet, Inc.	Bryan	M11
128	Pet, Inc.	Coldwater	M1 M2 M8 M9 M11
109	Westerville Cry., Div. of Beatrice Foods	Covington	D1 M1 M2 M7 M8 M11
<u>OKLAHOMA-40 (Old code-35)</u>			
62	Assoc. Milk Producers, Inc.	Oklahoma City	B1 D1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>OKLAHOMA-40 (Old code-35) (Cont.)</u>			
87	Blaine Dairy Products Co.	Watonga	C3 M3
70	Burkey Creamery	Cushing	B1
610	Harp's Green Valley Farms	Shawnee	B4 P1 P2 S4
81	Kraft Foods	Sulphur	C3 C5 C6 C17 M3
607	Wilsey Bennett, Inc.	Oklahoma City	P1
<u>OREGON-41 (Old code-36)</u>			
56	Coquille Valley Dairy Coop.	Bandon	C1
38	Eugene Farmers Cry.	Eugene	B1
25	Farmers Coop. Cry.	McMinnville	B1 D1
41	Larsen's Cry.	Oregon City	B1
84	Mayflower Farms	Coos Bay	C1
34	Mayflower Farms	Portland	B1 D1 D6
12	Raven Cry. Co.	Portland	P1
30	Tillamook County Cry. Assn.	Tillamook	B1 C3
<u>PENNSYLVANIA-42 (Old code-37)</u>			
051	Aldovin Dairy	Tunkhannock	B1 C12 D1 M4 M8
189	Beaver Meadow	DuBois	B1 C3 P1
228	Bishoff Waynesburg	Waynesburg	B1 D3 P1
084	Borden Co.	Wellsboro	M1 M10
300	Carnation Co.	Cambridge Springs	M11
301	Carnation Co.	Corry	M1
227	Clearfield Cheese Co.	Curwensville	P9
176	Coop. Marketing Agency, Inc.	Middlebury Center	B1 D1 D4 D6
177	Coop. Marketing Agency, Inc.	Galeton	B1 D1 D6 M1 M8
229	Dairy Sales Corp.	Coatesville	P1
242	Dietrich Dairy Inc.	Reading	B1 D1 D4 M8
208	Dunnet, C. W. & Co.	Philadelphia	P1
020	East Smithfield Farms, Inc.	Liberty	B1
001	Farmers Cheese Coop. Assn.	New Wilmington	M1
190	Keller's Cry.	Harleysville	P1
189	Kirk's Milk Products, Inc.	DuBois	B1 C3 D1 M2 P1
037	Lehigh Valley Farmers Coop.	Allentown	C3 C12 D1 D8 M3 M8 M15
310	Mountain Milk Co.	Shippensburg	M1
082	Penn Dairies, Inc.	York	D1 M1 M2 M7 M8
060	Ready Foods Products, Inc.	Philadelphia	M2 M6
230	Sommer Maid Cry.	Doylestown	P1
264	Sun-Re Cheese Corp.	Sunbury	C14
100	Zausner foods, Inc.	New Holland	C10 C12 M4
<u>SOUTH DAKOTA-46 (Old code-40)</u>			
206	Assoc. Milk Producers, Inc.	Freeman	B1 D1 D6 M2
245	Assoc. Milk Producers, Inc.	Gregory	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>SOUTH DAKOTA-46 (Old code-40) (Cont.)</u>			
208	Assoc. Milk Producers, Inc.	Lake Preston	M1
211	Assoc. Milk Producers, Inc.	Parkston	C1 M3
243	Big Stone Cheese Co.	Castlewood	M1
229	Big Stone Cheese Factory	Big Stone City	B1 B2 C1 C2 C17 C18 C19 C20 C21 C30 C34 M15
155	Black Hills Milk Prod.	Rapid City	B1 D1 D6
203	Bowdle Cry. & Prod. Co.	Bowdle	B1
228	Cass-Clay Cry., Inc.	Aberdeen	C3 M1 M3 M14
231	Ethan Dairy Products	Ethan	C2 M3
232	Eureka Cheese Factory	Eureka	C1 M3
233	Hoven Dairy Corp.	Hoven	C1 M3
244	Land O'Lakes, Inc.	Faulkton	M1
207	*Land O'Lakes, Inc.	Lake Norden	M2 D1
156	*Land O'Lakes, Inc.	Sioux Falls	D1 M1 M2
111	*Land O'Lakes, Inc.	Volga	B3 C1 D1 D6 D8 M2 M3
219	Land O'Lakes, Inc.	Webster	M1
215	Landsberger Cry. & Produce Co.	Sisseton	B1
241	Rosebud Cheese Co.	Burke	C1
212	Roslyn Cry. Co.	Roslyn	M1
151	Scandinavian Coop. Cry.	Viborg	B1
213	Scotland Dairy Coop.	Scotland	B1 C1
235	Sioux Dairy Coop. Assn.	Mission	C1 M3
240	Sturgis Dairy Corp.	Sturgis	C1 M3
137	Terrace Park Dairy	Sioux Falls	B1 P1 M2
242	Timber Lake Cheese Co., Inc.	Timber Lake	C1 M3
236	Tri-County Cheese Co.	Pierpont	C1 M3
237	Twin Dakotas Dairy Corp.	Pollock	C1 M3
234	Valley Queen Cheese Co.	Milbank	B1 C1 M3
238	Veblen Cheese & Produce Co.	Veblen	C1 M3
<u>TENNESSEE-47 (Old code-41)</u>			
328	Avalon Cheese Co.	Ardmore	C1 C3 M3
036	Bassett's Dairy Prods Inc.	Bristol	M1
327	Breakstone Sugar Creek Foods	Knoxville	B1 P1
329-3	Carnation Co.	Manchester	M1
329	Carnation Co.	Murfreesboro	M11
329-2	Carnation Co.	Sparta	M1
329-1	Carnation Co.	Watertown	M1
313	Dairymen Inc.	Lewisburg	B1 D1 M2
335	Dairymen Inc.	Chattonooga	B1 M12
320	Kraft Foods	Alexandria	M1
315	Kraft Foods	Clarksville	C3 M3
324-1	Kraft Foods	Columbia	M1
324	Kraft Foods	Fayetteville	C4 M3
316	Kraft Foods	Gallatin	C1 C2 C3 C5 C6 C7 C17 M2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>TENNESSEE-47</u> (Old code-41) (Cont.)			
318	Kraft Foods	Greeneville	C3
324-2	Kraft Foods	Pulaski	M1
324-3	Kraft Foods	Lafayette	M1
326	Pet, Inc.	Greeneville	M11
332-2	Pet, Inc.	Martin	M1
326-3	Pet, Inc.	Springfield	M1
331	Summer County Coop. Assn.	Gallatin	B1 M2 M8
312	Swift & Co.	Lawrenceburg	C1 M3 M14
330	Swift & Co.	Nashville	B1 P1
<u>TEXAS-48</u> (Old code-42)			
0905	Assoc. Milk Producers, Inc.	Muenster	C3 D1 M3 M8
0908	Assoc. Milk Producers, Inc.	Sulphur Springs	D1 M2 M9
5482	Carnation Company	Sulphur Springs	M11
6101	Collier Industries	Fort Worth	B1 P1
7868	Navasota Cheese Co., Inc.	Navasota	C1 M3
8950	New Ulm Cry. Co.	New Ulm	B1
<u>UTAH-49</u> (Old code-43)			
03	Cache Valley Dairy Assn.	Smithfield	B1 C1 C4 C7 D8
08	Federated Dairy Farms, Inc.	Ogden	B1 C1 D8
61	Gossner Cheese Factory	Logan	B1 C1 C4
57	Hi-Land Dairy	Beaver	C1 M3
63	Hi-Land Dairy	Richmond	B1 C3 D8
44	L. D. Schreiber Cheese Co. Inc.	Logan	P9
04	Wilsey, Foods Inc.	Salt Lake City	P1
<u>VERMONT-50</u> (Old code-44)			
11	Grafton Village Cheese Co. Inc.	Grafton	C1
08	Hood, H. P. & Sons	Newport	D1 D4
03	Hood, H. P. & Sons	St. Albans	B1 C12 D1 D6
76	Kraft Foods	Troy	C1 M3
60	St. Albans Coop. Cry.	St. Albans	B1 D1 D10 M8
70	Yankee Milk, Inc.	Enosburg Falls	B1 M1
<u>VIRGINIA-51</u> (Old code-45)			
9401	Carnation Co.	Galax	M11
9402	Carnation Co.	Riner	M1
9403	Carnation Co.	Stuart	M1
9412	Kraft Foods	Independence	C1 M3
9414	Pet Milk Co.	Abingdon	M1
9415	Pet Milk Co.	Rural Retreat	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WASHINGTON-53 (Old code-46)</u>			
23	Arden Farms Co.	Moses Lake	B1
73	Carnation Co.	Mt. Vernon	M11
29	Carnation Co.	Seattle	B1
77	Commercial Creamery	Spokane	B1 P1
76	Consolidated Dairy Products Co.	Seattle	P1 P9
62	Consolidated Dairy Products Co.	Spokane	D1 M2
48	Dairgold Farms	Issaquah	B1 D1 D6 P1
03	*Dairgold Farms	Lynden	D1 D6 M2
72	Dob Div. of Fairmont Foods Company (The)	Olympia	C1 C3 C7 C17
25	Foremost Foods Co.	Seattle	B1
35	Inland Empire Dairy Assn.	Spokane	B1
68	International Cheese Mfg. Ltd.	Snohomish	C1 C7
116	Mazza Cheese Co.	Orting	C1 C17
30	Standard Dairy	Longview	B1 C3 C7
75	Turner & Pease Co.	Seattle	P1
<u>WEST VIRGINIA-54 (Old code-47)</u>			
4	Carnation Co.	Cameron	M1
3	Carnation Co.	Clarksburg	M11
<u>WISCONSIN-55 (Old code-48)</u>			
363	A-G Coop. Cry.	Arcadia	B1 C1 M3
1258	Alaska Farmers Coop.	Kewaunee	C1 M3
358	Alcan Cry. Co.	Richland Center	B1 M12
1430	Alder Creek Cheese Factory	Fremont	C1 C2 C7 M3
310	Alto Coop. Cry., Astico Div.	Astico	M1
2189	Alto Coop. Cry.	Berlin	M1
0112	Alto Coop. Cry.	Waupun	C3 M1 M3 M14
0305	Alto Coop. Cry., Westfield Div.	Westfield	C1 M3
835	Amery Foods Co.	Amery	B1
0528	Andersonville Coop. Dairy	Ashland	C3 M3
0951	Arena Milk Products	Arena	C6 C17 M3
2108	Arpin Dairy	Arpin	C17 C18 M2
1244	Arthur Dairy	Cadott	C1 C2 M3
1949	Assoc. Milk Producers, Inc., Marathon-Clark District	Abbotsford	C3 M3
170	Assoc. Milk Producers, Inc.	Alma	C4 M3 M14
71	Assoc. Milk Producers, Inc.	Antigo	M1
483	Assoc. Milk Producers, Inc.	Belleville	M1
0226	Assoc. Milk Producers, Inc.	Blair	C1 C3
164	Assoc. Milk Producers, Inc.	Boyceville	M1
425	Assoc. Milk Producers, Inc.	Portage	P9 P10 P17
152	Assoc. Milk Producers, Inc.	Madison	C1 M1 M3
0224	Assoc. Milk Producers, Inc.	Menasha	C1 C3 M1 M3
6	Assoc. Milk Producers, Inc.	Mt. Horeb	D1 M1 M2 M8 M9
410	Assoc. Milk Producers, Inc.	Shullsburg	M1
1	Assoc. Milk Producers, Inc.	Turtle Lake	D1 M1 M2

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
1308	Auburndale Cheese Factory	Auburndale	C1 C2 M3
0418	Badger State Cheese Co.	Forestville	C1 M1 M3
3120	Baker Laboratories	East Troy	M11 M17 P6 S14
0495	Bamford Cheese Factory	Plymouth	C20 M3
0730	Bear Valley Cheese Factory	Hillpoint	C1 C3 M3
702	Beatrice Foods Co., Wright & Wagner Div.	Beloit	C26 C29 D1 S3
140	Beechwood Cheese Co.	Adell	C5 C6 M3
1038	Belle Plaine Cheese Factory	Shawano	C2 M3
1265	Bellinger Dairy	Thorp	C3 M3
1246	Benecke's Cheese Factory	Denmark	C1 M3
0980	Biglow Butter & Cheese Factory	Avoca	B1 C1 C2 C5 C6 C7
1697	Bleicks Cry.	Bonduel	C1 M3
1725	Bletsoe Dairy Inc.	Granton	M1
1725	Bletsoe Dairy Inc.	Neillsville	C3 M3
2168	Bloomville Coop. Cry.	Gleason	C1 M3
2050	Blue Star Cheese Factory	Denmark	C1 C2 M3
0204	Borden Foods Co.	New London	C2 C3 C4 C6 M1 M3 M1' P10
487	Borden Foods Co.	Plymouth	C32 P9 P10
0343	Bosstown Cheese Factory	Richland Center	C1 M3
0669	Branch Cheese Co.	Branch	C17 M3
1314	Brantwood Coop. Dairy Co.	Brantwood	C3 M3
2171	Brill Coop. Cry.	Brill	C3 M3 M14
0896	Brookside Cheese Factory	Abrams	C1 C2 C7 M3
1259	Brush Hollow Cheese Factory	Viroqua	C3 M3
0156	Brushville Cheese Factory	Pine River	C1 M3
0472	Buck Grove Coop. Assn.	Mineral Point	C1 M3
2115	Bud Cheese Factory	Viroqua	C3 M3
1953	Buena Vista Cheese Factory	Lone Rock	C1 C2 M3
1849	Butternut Cheese Factory	Butternut	C3
0700	Cady Cheese Factory	Wilson	C3 M3
498	Calument Cheese Co. Inc.	Hilbert	C27 C28 C32 P9
499	Carnation Co.	Chilton	D2 P4
740	Carnation Co.	Oconomowoc	S6 S7 S13
0336	Carr Cheese Factory	Cuba City	C1 M3
1710	Carr Valley Cheese Factory	LaValle	C1 M3
0257	Cassel Gardens Farmers Coop.	Marathon	C2 C3 M3
0250	Catawba Cry. & Cheese Factory	Catawba	C3 M3
0671	Cedar Grove Cheese Factory	Plain	C2 M3
138	Central Cheese & Butter Assn.	Rice Lake	C1 C2 C7 M3 M14
160	Chalet Cheese Coop.	Monroe	C1 C5 C8 M3
109	Chaseburg Coop. Cry.	Chaseburg	C1 M3
0440	Cherry Grove Cheese Fcty.	Edgar	C1 C2 M3
821	Cheez Company Inc.	Wisconsin Rapids	P9 P10
1889	Chili Milk Pool Coop.	Chili	C2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
WISCONSIN-55 (Old code-48) (Cont.)			
0746	Clark Company Cheese Factory	Greenwood	C1 M3
337	Clifton Farmers Coop. Cry.	Camp Douglas	B1 M1 M7
0477	Clover Belt Cheese Factory	Edgar	C2 C17 M2 M3
0501	Clover Cream Dairy Produce Co.	Marshfield	C17 M2
1132	Clover Hill Coop. Cheese Factory	Curtiss	C1 M3 M14
0956	Clover Hill Dairy Co.	Stratford	C3 M3
0871	Cloverleaf Cheese Factory	Neenah	C1 M3
0451	Cloverleaf Cheese Factory	Stanley	C3 M3
0914	Cloverleaf Cheese Factory	Sturgeon Bay	C1 C2 M3
1399	Cold Spring Cheese Factory	Hilbert	C1 M3
0397	Coleman Cheese Factory	Coleman	C1 C2 C38 M3
288	Connorsville Coop. Cry.	Downing	M1
0319	Conrath Coop. Dairy	Conrath	C3 M3
2	Consolidated Badger Coop.	Appleton	D1 D4 D6 M1 M2
75	Consolidated Badger Coop.	Iola	M1
1950	Consolidated Badger Coop.	Marshfield	C1 C2 M3
115	Consolidated Badger Coop.	Medford	M1
362	Consolidated Badger Coop.	Shawano	M1
197	Consolidated Badger Coop.	Wittenberg	B1 C3 M1 M2 M8 M13 M15
369	Coon Valley Coop. Cry.	Coon Valley	C1 M3
1879	Cooper Cheese Co.	Westboro	C1 C2 C7 M3
1413	Country Delight, Inc.	Fennimore	M1
0540	County Line Cheese Co.	Oconto	C1 C18 M3
648	Crystal Lake Cheese Factory, Inc	Comstock	C3 C5 C6 C8 M3
255	Cuba City Cry.	Cuba City	M1
2118	Cudahy Co.	Bloomington	C1 C2 M3
0391	Cudahy Co.	Highland	C1 M3
289	Dairy Maid Coop.	Augusta	C3 M3
0290	Delmar Cheese Factory	Boyd	C3 M3
0812	Dickeyville Cheese Factory	Dickeyville	C1 C17 M3
1777	Door County Dairy Co.	Sturgeon Bay	C2 M3
0145	Dorchester Cheese Co.	Dorchester	M1
1349	Dupont Cheese Factory	Marion	C1 C2 M3
1245	Duvall Farmers Cheese Coop.	Luxemburg	C1 M3
1289	East Krok Cheese Factory	Kewaunee	C1 C2 M3
2062	Eastman Creamery Ltd.	Eastman	B1 C1 M3
1955	Eau Galle Cheese Factory	Eau Galle	C20 C21 M3
0493	Edelweiss Cheese Co.	Marshfield	C3 M3
1498	Edsedell Cheese Factory	Cadott	C3 M3
735	Elk Creek Cheese Factory	Viola	C3 M3
365	Elk Creek Coop. Cry.	Independence	C1 M1
0201	Ellisville Coop. Dairy Assn.	Luxemburg	C1 C2 M3
356	Ellsworth Coop. Cry.	Ellsworth	B1 C3
1531	Elm Dairy Coop. Assn.	Coleman	C1 M3
1514	Elmdale Cheese Factory	Greenwood	C1 M3
0992	Elmwood Cheese Factory	Little Suamico	C2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.</u>			
284	Elroy Community Dairy Coop.	Elroy	C3 M3
0878	Excelsior Dairy Assn.	Blue River	C1 M3
353	F&A Dairy Products	Dresser	C17 C18 M2
0754	Fairview Cheese Factory	Bowler	C1 M3
1090	Fairview Cheese Factory	Stitzer	C1 M3
23	Falls Dairy	Colfax	M1 M2 M7 M8
301	*Falls Dairy Co.	Jim Falls	B1 C3 C17
385	Falls Dairy Co.	Stanley	M1
350	Farmers Coop. Cry. Assn.	Clear Lake	B1 M1
0101	Farmers Cry. Co. of Bangor	Bangor	C1 M3
399	Farmers Coop. Cry.	Barron	C3 M3 M14 M15
1355	Fennimore Branch Cheese Coop.	Fennimore	C1 M3
2122	Ferryville Cheese Factory	Ferryville	C1 C2 M3
1855	Foremost-Blue Moon Cheese	Thorp	C3 C16 C36
778	Foremost Foods	Plover	D8 S24
115	*Foremost Foods Co.	Medford	D2 P4
0502	Foremost Foods	Marshfield	M15
0164	Forest Spring Cheese Factory	Mt. Calvary	C1 C2 C3 M3
313	Foster Cry., Div. of Falls Dairy Co.	Osseo	M1
0990	Four Corners Cheese Factory	Curtiss	C1 M3
0750	Frankfort Cheese Factory	Edgar	C1 C2 M3
2201	Frigo Cheese Corp.	Lena	C17 M1 M3
0141	Frigo Cheese Corp.	Wyocena	C16 M1
0157	Fritsch Cheese Factory	Cobb	C1 C2 M3
987	Fuhrman's South Shore Dairy	Iron river	C3 M3
1575	Gad Cheese Factory	Medford	C1 C3 M3
3	Galloway-West Co.	Fond du Lac	B1 C1 C11 C29 D1 D6 D9 M1 M10
293	Garden Valley Coop. Cry., Cochrane Div.	Cochrane	C3 M3
1099	Gibbsville Cheese Factory	Sheboygan Falls	C1 C2 M3 M14
1696	Gillingham Cheese Factory	Gillingham	C1 C2 M3
0413	Golden Glow Cheese Factory	Soldiers Grove	C1 C6 M3
184	Golden Guernsey Dairy Coop.	Waukesha	M1 M2
0998	Goldfield Cheese Factory	Pound	C1 M3
1932	Gopher Hill Cheese Factory	Hortonville	C1 M3
653	Graf Cry. Co., Inc.	Zachow	B1 M18 P1
0108	Grand Meadow Coop. Dairy Co.	Straford	C3 M3
1520	Grass Lake Cheese Factory	Shawano	C1 C2 M3
721	Great Atlantic & Pacific Tea	Manitowoc	D2 P4
0667	Green Valley Cheese Co.	Cecil	C1 M3
0324	Green Valley Coop. Dairy Co.	Auburndale	C3 M3
1866	Greenwood Milk Products Coop.	Greenwood	C1 C2 M3
0194	Halder Coop. Dairy	Mosinee	C3 M3
0776	Halvorson Dairy	Colby	C2 M3
0196	Harris Cheese Factory	Unity	C1 C2 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>												
0834	Hatchville Cheese Factory	Menomonie	C3	M3								
512	Hay Hollow Cheese Factory	Blanchardville	C1	C6	M3							
0288	Hazelton Cheese Factory	Bagley	C1	M3								
524	Health Valley Cheese Factory	Juda	C1	C5	C6	C37	M3					
910	Hebels Corners Cheese Factory	Denmark	C1	M3								
2037	Heberlein Cheese Factory	Boscobel	C3	M3								
1444	Hemlock Cheese Factory	Greenwood	C3	M3								
7	Hiawatha Valley Dairies Coop.	Sparta	B1	D1	M1	M7	M12	P1				
371	Hiawatha Valley Dairy Coop.	Viroqua	M1									
1227	Hickory Grove Coop. Cheese Co.	Boscobel	C1	M3								
0676	Hicks Cheese Co.	Shullsburg	C1	M3								
1688	Hillside Dairy	Cadott	C3									
1853	Hillside Cheese Factory	Chilton	C1	C3	M3							
1512	Hillside Coop. Cheese Mfg.	Stratford	C3	M3	M14							
0808	Hillside Coop. Dairy	Denmark	C3	M3								
339	Hoffman Corners Coop. Cry.	Kendall	B1	M1	M7							
1997	Hollandale Cheese Co.	Hollandale	C1	M3								
2008	Homeland Dairy	Mauston	C1	C2	C5	C6	M3					
0280	Honey Bee Cheese Factory	Marathon	C1	C2	M3							
326	Hustler Coop. Cry.	Hustler	B1	M1	M7							
0199	Indian Head Cheese Factory	Soldiers Grove	C1	M3								
0559	Ino Food Corp.	Merrill	C1	C2	C5	C6	M3					
1273	Irish Valley Cheese F ctory	Plain	C6	M3								
0997	Isaar Cheese Factory	Seymour	C1	M3								
48	Klondike Cheese Coop.	Monroe	C1	C2	C5	C6	C7	M3				
2175	Knapp Creamery Inc.	Knapp	C1	M3								
1503	Knox Mills Cheese factory	Brantwood	C3	M3								
1325	Kraft Foods	Antigo	C20	C21	M3							
181	Kraft Foods	Milan	C3	C20	M3							
49	Kraft Foods	Wausau	C23									
0311	Krakow Cheese Factory	Krakow	C1	M3								
0401	Krause Dairy Corp.	Oconto Falls	C1	M3								
1702	Kriewaldt Cheese Factory	Shawano	C1	M3								
1747	LaFarge Cry. Co.	LaFarge	C3	M3								
635	Lakeside Cheese Factory	Kiel	C1	C2	M3							
0148	Lake-to-Lake Dairy Coop.	Casco	C1	M3								
291	Lake-to-Lake Dairy Coop.	Denmark	B1	D1	D4	D6	M1	M8				
0398	Lake-to-Lake Dairy Coop.	Kiel	B1	C1	C2	C7	M1	P10				
413	*Land O'Lakes, Inc.	Eau Claire	D2	P4								
402	Land O'Lakes, Inc.	Luck	M1									
295	Land O'Lakes, Inc.	Mondovi	M1									
57	*Land O'Lakes, Inc., Cheese Div.	Spencer	P9	P10								
0313	aney Cheese Factory	Pulaski	C1	M3								
2124	Larson Cry. Co.	Gays Mills	B1	C1								
376	Level Valley Dairy Co.	West Bend	B1	B3	B4	B5	P1					
1556	Liberty Coop. Cheese	Kennan	C3	M3								
0425	Liberty Pole Cheese Factory	Viroqua	C3	M3								

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55</u> (Old code-48) (Cont.)			
0279	Lima Cheese Factory	Waldo	C1 C17 M3 M14
0499	Lincoln Center Coop. Dairy Co.	Marshfield	C1 M3
1065	Lincoln Farmers Coop. Cheese Co.	Casco	C1 C2 M3
0270	Linden Cheese Factory	Linden	C1 M3
0497	Lombard Dairy	Thorp	C3 M3
1505	Lone Pine Cheese Factory	Platteville	C1 C17 M3
1515	Loomis Cheese Factory	Loomis	C17 C18 C34 M3
292	Lov-It-Cry. Co.	Green Bay	B1 M18 P1
1522	Lynn Dairy	Granton	C1 C2 M3
307	Madison Dairy Produce Co.	Madison	B1 M12 P1
1551	Maple Grove Cheese Factory	Milladore	C1 M3
0484	Maple Hill Coop. Dairy Assn.	Boyd	C3 M3
82	Maple Leaf Cheese Coop.	Albany	C1 C5 C7 M3
0994	Maple Leaf Milk Co.	Princeton	C1 C2 C6 M3
0764	Maple Ridge Coop. Cheese Co.	Boscobel	C3 M3
1266	Marathon Cheese Factory	Marathon	C3 M3
0873	Marion Cheese Factory	Marion	C2 M3
1092	Marshall Coop. Assn.	Conrath	C1 C2 C3 M3
0696	Masanz Dairy	Neillsville	C3 M3
1519	Matteson Cheese & Butter Co.	Clintonville	C1 M3
0131	Mauston Coop. Cry.	Mauston	C1 M1 M3
516	Mayer Cheese Co.	Browntown	C4 C6 M3
414	Melrose Coop. Cry.	Melrose	M1
285	Mid-America Dairymen, Inc., Northern Div.	Baldwin	M1 M2 M7
0823	Mid-Port Cheese Factory	Cashton	C1 M3
1241	Midway Coop. Cheese Factory	Cashton	C3 M3
1554	Mill Creek Cheese Factory	Arena	C1 M3
436	Mindoro Coop. Cry. Assn.	Mindoro	C1 M3
0839	Mineral Point Cheese Co.	Mineral Point	C1 M1 M3
0447	Moquah Cheese Factory	Ashland	C3 M3
0886	Morgan Coop. Dairy Assn.	Oconto Falls	C1 M3
0306	Morrison Coop. Dairy	Greenleaf	C1 M3
0610	Mount Sterling Cheese Factory	Mt. Sterling	C1 C7
0930	Mount Zion Cheese Factory	Boscobel	C1 M3
782	National Farmers Organization	Chetek	M1
772	National Farmers Organization	Cuba City	M1
771	National Farmers Organization	Hartford	M1
448	National Farmers Organization	Marathon	M1
952	National Farmers Organization	Menasha	M1
794	National Farmers Organization	Sauk City	M1
763	National Farmers Organization	Stoughton	M1
659	National Farmers Organization	Taylor	M1
793	National Farmers Organization	Tomah	M1
328	Nelson Coop. Cry.	Nelson	C1 M3
2094	Newburg Corners Coop. Cheese Factory	Bangor	C3 M3
0365	Neumann's Dairy	Brillion	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
WISCONSIN-55 (Old code-48) (Cont.)			
1439	North Clayton Cheese Factory	Soldiers Grove	C3 M3
0525	North Hendren Coop. Dairy	Willard	C1 C2 M3
0155	North Osborne Cheese Factory	Seymour	C2 C4 M3 M15 P10
106	Northern Wisconsin Cry. Assn.	Oconto Falls	M2
340	Norwalk Farmers Coop. Cry.	Norwalk	C3 M3
0716	Osman Coop. Dairy Assn.	Newton	C1 C2 C5 C6 C7 M3
405	Osseo Coop. Cry Co.	Osseo	M1
0863	Outagamie Producers Coop.	Black Creek	C1 C2 C5 C30 M1 M3
308	Pabst Farms, Inc.	Belleville	B1 M1 M2 M12
4	Pabst Farms, Inc.	Oconomowoc	D1 D6 M1 M2 M7 M8 M9 S15
0744	Patch Grove Creamery	Patch Grove	C1 M3
1163	Patrons Pride Cheese Factory	Athens	C1 M3
445	Pauly Cheese Co., Div of Swift & Co.	Green Bay	P9 P10
6-44	Pauly Cheese Co., Div of Swift & Co.	Juneau	P10
6-46	Pauly Cheese Co., Div. of Swift & Co.	Monroe	P10
6-125	Pauly Cheese Co., Div. of Swift & Co.	Wausau	P10
0771	Penn Hollow Cheese Factory	Avoca	C3 M3
368	Pigeon Falls Coop. Cry.	Pigeon Falls	C3 M3
334	Pine River Dairy Co.	Manitowoc	B1 M12
0701	Pine River Farmers Dairy Coop.	Merrill	C3 M3
1797	Pine Valley Coop. Cheese Mfg. Assn.	Edgar	C3 M3
0106	Pleasant Corners Cheese Factory	Suring	C1 M3
0991	Pleasant Valley Cheese Factory	Spring Green	C3 M3
1539	Pleasant View Cheese Factory	Appleton	C1 M3
1271	Pleasant View Coop. Cry. Co.	Medford	C2 C3 M3
1313	Pleasant View Dairy	Loyal	C1 C3 M3
0835	Preston Dairy Coop.	Fennimore	C1 M3
1590	Pulaski Cheese Factory	Pulaski	C2 M3
2030	Readstown Cry. Co.	Readstown	B1 C3
2178	Red Mound Cheese Factory	DeSoto	C3 M3
0723	Redville Dairy, Inc.	Greenwood	C18 M3 M14
2003	Retreat Cheese Factory	DeSoto	C1 M3
35	Rice Lake Cry. Co.	Rice Lake	B1 B3 D1 D8 M10
1085	Rio Creek Coop. Cheese Co.	Rio Creek	C1 M3
0621	River Road Cheese Factory	Fredonia	C17 C18 M3
209	Rock Cheese Factory Coop.	Watertown	C5 M3
0454	Rockbridge Cheese Factory	Richland Center	C1 M3
1025	Rockland River View Cheese Fcty.	De Pere	C1 M3
1209	Rocky Ridge Coop. Dairy Co.	Mosinee	C2 M3
1458	Rose Brook Cheese Factory	Shawano	C2 M3
0330	Roselawn Cheese Factory	Colby	C3 M3
1061	Rosewood Dairy	Algoma	C1 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
0272	Rosiere Coop. Cheese Factory	Casco	C1 M3
398	Roy's Sanitary Dairy	Monroe	B1
1785	S&R Cheese Corp.	Plymouth	C17 C18 C20 C21 M3 M14
343	*Safeway Stores, Inc.	Durand	D2 P4
2048	Sanitary Cry.	Boscobel	B1 C1 M3
1897	Sanna Division, Beatrice Foods Company	Cameron	S21
10	Sanna Division, Beatrice Foods	Menomonie	B1 M1 M2 P4 P5 P7
777	Sanna Division, Beatrice Foods Company	Vesper	S6 S24
3073	Sargento Cheese Co. Inc.	Plymouth	P10
1076	Schlinsog Dairy Inc.	Loyal	C1 C2 M3
443	Schreiber, L. D. Co.	Green Bay	P9 P10
0249	School Grove Dairy Coop.	Brillion	C3 M3 M14
0795	Schultz Cry. Co.	Antigo	C1 C2 M1
820	Schurman Cheese Co.	Lancaster	C1 C2 C6 C7 C14 M3
1073	Seneca Dairy Inc.	Seneca	C3
1238	Sherry Dairy	Sherry	C1 C2 C6
1944	Shiocton Dairy Prod. Coop. Assn.	Shiocton	C2 M3
636	Silver & Lewis Cheese Co.	Monticello	C5 C6 M3
1944	Sloane Foods, Inc.	Virqua	P1
1946	Sloane Foods, Inc.	Westby	P1
1693	Sobieski Cheese Factory	Sobieski	C2 C7 M3
0130	Soldiers Grove Farmers Coop. Cheese Factory	Soldiers Grove	C3 M3
240	South Alma Cheese Factory	Alma Center	C17 M3
1164	South Chase Cheese Factory	Pulaski	C1 M3
373	Spooner Coop. Cry.	Spooner	B1 C3 C5 C7
2109	Springdale Cheese Factory	Viola	C3 M3
0172	Springside Cheese Factory	Coleman	C1 M3
0285	Star Valley Cry. Co.	Soldiers Grove	C3 M3
1350	Stella Cheese Co., Div. of Universal Foods	Brodhead	C17 M2 M3
1891	Stella Cheese Co., Div. of Universal Foods	Clayton	C16 C20 C21 C36 M2 M3
2095	Stella Cheese Co., Div. of Universal Foods Corp.	Campbellsport	C17 C18 M2 M3 M14
2144	Stella Cheese Co., Div. of Universal Foods Corp.	Cumberland	C20 C21 C34 M3
2120	Stella Cheese Co., Div. of Universal Foods Corp.	Dodgeville	C17 C18 M3
1244	Sturm, A. & Sons, Inc.	Manawa	D2 P1 P2 P3 P4
0475	Suemnicht Cheese Co.	Loganville	C1 M3
1608	Summit Cheese Co.	Wilson	C2 M3
186	Sunny Creek Cheese Factory	Randolph	C5 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Old code-48) (Cont.)</u>			
1294	Sunset Coop. Cheese & Butter Co.	Wausau	C1 C2 M3
210	Swift & Co.	La Crosse	P1
0739	Sylvan Cheese Factory	Richland Center	C3 M3
0630	Thiry Daems Cheese Factory	Luxemburg	C3 M3
0341	Tolibia Cheese Mfg. Corp.	Tolibia	C16 C17 C18 M3 P14
1434	Tonet Farmers Cheese Co., Inc.	Luxemburg	C2 C7 M3
0197	Tramway Cheese Factory	Menomonie	C3 M3
1261	Twelve Corners Cheese Factory	Black Creek	C1 M3
286	Twin Ports Coop. Dairy Assn.	Superior	B1 D1 D6 D8
1508	Twin Town Cheese Factory	Almena	C1 C20 C21 M2 M3 M14
406	Unity Coop. Cry.	Strum	M1
1369	Unity Dairy Products	Unity	C2 C3 M3
1986	Wakefield Cheese Factory	Dodgeville	C3 M3
1262	Waldwick Cheese Co.	Mineral Point	C1 C2 M3
1074	Warner Creek Cheese Factory	Hillsboro	C3 M3
1305	Washington Cheese Factory	Cecil	C1 M3
1307	West Klondike Cheese Factory	Pound	C3 M3
2126	West Prairie Cheese Factory	Viroqua	C3 M3
372	Westby Coop. Cry.	Westby	B1 C3 C12 M1 M3 M14
0410	Weyauwega Milk Products, Inc.	Weyauwega	B1 C1 C3 M1 M3
0901	Weyauwega Star Dairy	Weyauwega	C2 M3
0972	White Clover Cheese Factory	Sheboygan Falls	C1 C2 M3
0905	White Clover Dairy Co., Inc.	Kaukauna	C1 C6 C30 C31 M1 M3 P10
1784	Wild Cherry Dairy	Thorp	C1 C2 C7 M3
1108	Wild Rose Cry. Coop.	Wild Rose	C1 C2 M3
360	*Wisconsin Dairies Coop.	Reedsburg	B1 B2 D1 D6 M8 P1
0107	Wisconsin Dairies Coop.	Richland Center	C3 M1 M3 M14
361	Wisconsin Dairies Coop.	Sauk City	D1 D8 M1 M2 M13 M14 P3 S1 S2
324	Wisconsin Dairies Coop.	Union Center	M1
1887	Wisconsin Dairy State	Rudolph	C1 M1 M3 M14 M15
74	Wohlt Cheese Corp.	Fremont	P9
2049	Woodlawn Coop. Dairy Assn.	Catawba	C3 M3
304	Wuethrich, John Cry. Co., Inc.	Greenwood	B1 M18 P1
0627	Wyoming Valley Cheese Factory	Spring Green	C3 M3
309	Zanders Cry., Inc.	Cross Plains	B1 B12 P1
<u>WYOMING-56 (Old code-49)</u>			
11	Star Valley Swiss Cheese Co.	Thayne	C3 C4

*USDA resident grading service provided.

LABORATORY SERVICE

USDA laboratory testing service is available upon request to any plant, industry, or private organization for analysis of its products. Minimum fees are shown in the following schedule. (There will be a minimum charge of \$9.00 for each testing request or certificate issued.)

	Net weight (per can).....	2.00
	Flavor, color, body, texture.....	1.25
(a) Dry Milk and related products.		
Total fat (ether extraction).....	3.25	
Moisture.....	2.50	
Titratable acidity.....	1.25	
Solubility index.....	1.65	
Scorched particles.....	1.65	
Bacterial plate count.....	3.25	
Bacterial direct microscopic count.....	4.90	
Flavor.....	.80	
Whey protein nitrogen.....	8.20	
Vitamin A.....	16.30	
Alkalinity of Ash.....	18.00	
Dispersibility.....	8.20	
Coliform (solid media).....	3.25	
Salmonella.....	13.05	
Phosphatase.....	18.00	
Oxygen.....	9.75	
Density.....	1.25	
(b) Condensed milk and related products.		
Fat (ether extraction).....	4.90	
Total solids.....	3.25	
Sugar (sucrose).....	18.00	
(c) Cheese and related products.		
Moisture.....	3.25	
Moisture in duplicate.....	4.90	
Total fat (ether extraction).....	5.75	
Moisture & fat (dry basis) complete.....	9.00	
(d) Butter and related products.		
Moisture.....	3.25	
Fat.....	6.50	
Salt.....	3.25	
Complete Kohman analysis.....	9.75	
Fat and moisture (same sample).....	8.20	
Flavor, odor, body, texture.....	1.65	
Peroxide value.....	18.00	
Free fatty acid.....	8.20	
Yeast and mold.....	4.10	
Proteolytic count.....	4.10	
(e) Corn-Soya-Milk.		
Sieve test.....	3.25	
Density.....	1.25	
Bostwick—uncooked.....	4.10	
Bostwick—cooked.....	8.20	
Protein (Kjeldahl).....	8.20	
Fat (Soxhlet).....	5.75	
Moisture.....	2.50	
Crude fiber.....	11.45	
Flavor.....	.80	

See next page for address of USDA laboratories at Chicago and San Francisco. Samples may be sent direct without pre-arrangement, but should be accompanied by a request for the tests desired and name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The Chicago USDA laboratory is also available for additional tests not outlined above, for which charges would apply at the rate of \$18.00 per hour. For tests not listed, arrangements should be made direct with Dr. J. L. Dizikes, Chemist-In-Charge.

D I R E C T O R Y

Name and Addresses of personnel Who May Be Contacted For Inspection,
Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>	
Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah Washington, Wyoming	R. F. Hedtke, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 630 Sansome Street, Room 754 Sanfrancisco, California 94111	AC 415 556-5585
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	H. K. Linden, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS, USDA 110 South Fourth Street, Room 414 Minneapolis, Minnesota 55401	AC 612 725-2248
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA Fourth Floor, B-Building 1819 West Pershing Road Chicago, Illinois 60609	AC 312 353-6525
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	K. R. Olson, Regional Supervisor U.S DEPARTMENT OF AGRICULTURE AGRICULTURAL MARKETING SERVICE Dairy Div., Inspection and Grading Br. 610 South Canal St., Room 664 Chicago, Illinois 60607	AC 312 353-6682
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemis-In-Charge Dairy Division Laboratory, AMS, USDA Fourth Floor, B-Building 1819 West Pershing Road Chicago, Illinois 60609	AC 312 353-6525
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Connecticut, Delaware Florida, Georgia, Maine, Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	L. C. Iverson, Regional Supervisor Inspection & Grading Branch Dairy Division, AMS USDA Midtown Plaza Building, Room 726 700 East Water Street Syracuse, New York 13210	AC 315 473-3596
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge Dairy Division Laboratory, AMS, USDA Fourth Floor, B-Building 1819 West Pershing Road Chicago, Illinois 60609	AC 312 353-6525

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